# Eclipse Programmable 

## Rotary Actuator

Model PRA6

| Parameter | Description |
| :---: | :---: |
| Power Supply | 120 VAC (+10\%, -15\%), 50/60 Hz or 230 VAC (+10\%, -15\%), $50 / 60 \mathrm{~Hz}$ Internal power consumption: 5VA |
| Operating Temperature | -20 to $+60^{\circ} \mathrm{C}$ ( 0 to $140^{\circ} \mathrm{F}$ ) |
| Storage Temperature | -25 to $+65^{\circ} \mathrm{C}\left(-10\right.$ to $\left.150^{\circ} \mathrm{F}\right)$ |
| Humidity | 5 to 95\% RH non-condensing |
| Environment | NEMA 4 |
| Inputs, Analog | 4-20 mA @ 250』 impedance; 0 to 10Vdc @ 200K』 impedance |
| Inputs, Digital (Isolated Contacts) | Force to high position; force to low position; disable setting codes |
| Shaft Rotation | Adjustable, 0 to $90^{\circ}$ maximum |
| Minimum Step | $1{ }^{\circ}$ |
| Shaft Rotation Direction | Selectable: clockwise or counter-clockwise |
| Keypad Orientation | Four positions |
| Display Accuracy | $\pm 1.5^{\circ}$ |
| Position Indicator | 9/16" high LED, 0 to $90^{\circ}$ |
| Speed | 13 seconds nominal for $90^{\circ}$ @ 60 Hz |
| Torque (Stall Protected) | 2.3 Nm (20 Ibs-in) <br> 3.9 Nm (35 Ibs-in) @ stall |
| Auxiliary Contact Rating Resistive Load: Inductive Load: | $\begin{aligned} & 8 \mathrm{~A} \\ & 2 \mathrm{~A} \end{aligned}$ |
| Wiring Connectors | Flexible cord connector: 5.8 to 10 mm ( 0.231 to 0.394 in ) OD cable $3 / 8$ inch liquid tight conduit 1/2 inch female NPT adapter |
| Terminal Connections | 0.5 to $1.5 \mathrm{~mm}^{2}$ (22 to 16 AWG) |
| Shipping Weight | 1.1 kg (2.5 lbs) |

- Eclipse reserves the right to change the construction and/or configurations of our products at any time without being obliged to adjust earlier supplies accordingly.

Mounting Kits and Hardware for the Rotary Actuator

| Part <br> Number | QTY | Description |
| :---: | :---: | :--- |
| $\mathbf{1 0 0 1 2 7}$ |  | RH-Mounting Kit, Ver. 2 BV with 10mm <br> shaft, 1/2" to 4" |
| 21695 | 1 | Bracket, BV 1/2" to 4" RH |
| 21048 | 1 | Coupling, 0.25" x 10mm |
| 21068 | 1 | Slotted spring pin, 3mm x 20mm, SS |
| 21050 | 1 | Socket head cap screw, M4 - 0.7 x 20mm |
| 15881 | 1 | Screw, M6 - 1.0 x 12mm (bracket to actuator <br> mounting) |
| 20411 | 2 | Screw, M8 x 14 |
| 20240 | 1 | Flat washer, M6 |
| 90805 | 2 | Flat washer, M8 |
| 20244 | 1 | Lock washer, M4 |
| 15625 | 1 | Lock washer, M6 |
| 15222 | 2 | Lock washer, M8 |


| Part <br> Number | QTY | Description |
| :---: | :---: | :--- |
| $\mathbf{1 0 0 1 2 8}$ |  | LH-Mounting Kit, Ver. 2 BV with 10mm <br> shaft, 1/2" to 4" |
| 21696 | 1 | Bracket, BV, 1/2" to 4" LH |
| 21048 | 1 | Coupling, 0.25" x 10mm |
| 21068 | 1 | Slotted spring pin, 3mm x 20mm, SS |
| 21050 | 1 | Socket head cap screw, M4 - 0.7 x 20mm |
| 15881 | 1 | Screw, M6 - 1.0 x 12mm (bracket to actuator <br> mounting) |
| 20411 | 2 | Screw, M8 x 14 |
| 20240 | 1 | Flat washer, M6 |
| 90805 | 2 | Flat washer, M8 |
| 20244 | 1 | Lock washer, M4 |
| 15625 | 1 | Lock washer, M6 |
| 15222 | 2 | Lock washer, M8 |


| Part <br> Number | QTY | Description |
| :---: | :---: | :--- |
| $\mathbf{1 0 0 1 2 4}$ |  | RH-Mounting Kit, Ver. 1 BV with 3/8" <br> shaft, 1/2" to 4" |
| 21695 | 1 | Bracket, BV 1/2" to 4" RH |
| 20697 | 1 | Coupling, 0.25" $\times 0.375 "$ |
| 21068 | 1 | Slotted spring pin, 3mm x 20mm, SS |
| 19393 | 2 | Hex head cap screw, 5/16-18 x 5/8 |
| 15881 | 1 | Screw, M6 - 1.0 x 12mm (bracket to actuator <br> mounting) |
| 19969 | 2 | Set screw, M4 x 6 |
| 19262 | 2 | Flat washer, 1/4" |
| 20240 | 1 | Flat washer M6 |
| 15306 | 2 | Lock washer, 5/16" |
| 15625 | 1 | Lock washer, M6 |


| Part <br> Number | QTY | Description |
| :---: | :---: | :--- |$|$| $\mathbf{1 0 0 1 2 5}$ |  | LH-Mounting Kit, Ver. 1 BV with 3/8"' <br> shaft, 1/2" to 4" |
| :---: | :---: | :--- |
| 21696 | 1 | Bracket, BV, 1/2" to 4" LH |
| 20697 | 1 | Coupling, 0.25" x 0.375" |
| 21068 | 1 | Slotted spring pin, 3mm x 20mm, SS |
| 19393 | 2 | Hex head cap screw, 5/16-18 x 5/8 |
| 15881 | 1 | Screw, M6 -1.0 x 12mm (bracket to actuator <br> mounting) |
| 19969 | 2 | Set screw, M4 x 6 |
| 19262 | 2 | Flat washer, 1/4" |
| 20240 | 1 | Flat washer M6 |
| 15306 | 2 | Lock washer, 5/16"' |
| 15625 | 1 | Lock washer, M6 |


| Part <br> Number | QTY | Description |
| :---: | :---: | :--- |
| $\mathbf{1 0 0 3 4 4}$ |  | Mounting Kit, 6" \& 8" BV* |
| 23013 | 1 | Bracket, BV, 6" to 8", perpendicular |
| 23014 | 1 | Coupling, 0.25" x 0.625" |
| 19473 | 1 | Slotted spring pin, 3mm x 20mm, SS |
| 016157 | 2 | Hex screw, 1/2-13 x 3/4" |
| 15881 | 1 | Screw, M6 - 1.0 x 12mm (bracket to actuator <br> mounting) |
| 19028 | 2 | Set screw, 1/4"-20 x 3/8" |
| 19272 | 2 | Flat washer, 1/2" |
| 20240 | 1 | Flat washer, M6 |
| 15625 | 1 | Lock washer, M6 |


| Part <br> Number | QTY | Description |
| :---: | :---: | :--- |
| $\mathbf{1 0 1 1 5 0}$ |  | Coupling Kit, 19mm (no bracket) |
| 21048 | 1 | Coupling, 0.25" $\times 10 \mathrm{~mm}$ |
| 21068 | 1 | Slotted spring pin, 3mm x 20mm, SS |
| 21050 | 1 | Socket head cap screw, M4 - 0.7 $\times 20 \mathrm{~mm}$ |
| 15881 | 1 | Screw, M6 - 1.0 x 12mm (bracket to actuator <br> mounting) |
| 20244 | 1 | Lock washer, M4 |
| 15625 | 1 | Lock washer, M6 |

## Hardware for Rotary Actuator

| Part <br> Number | Description |
| :---: | :--- |$|$| 21934 | Bracket, BV 1/2" to 1-1/2", perpendicular |
| :---: | :--- |
| 21935 | Bracket, BV 2" to 2-1/2", perpendicular |
| 21936 | Bracket, BV 3" to 4" perpendicular |
| 21024 | Bracket, pkg burners, size 2 |
| 21025 | Bracket, pkg burners, size 3 |
| 21026 | Bracket, pkg burners, size 4 |
| 21027 | Bracket, pkg burners, size 5 |
| 21028 | Bracket, pkg burners, size 6 |
| 21029 | Bracket, pkg burners, size 7 |

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Keypad Orientation


Electrical Connectors for the Rotary Actuator

| Part <br> Number | Description |
| :---: | :--- |
| 24258 | Connector for cord \& cable, liquidtight, PG11 male thread, nylon |
| 21515 | Connector for 3/8" liquidtight flexible conduit, PG11 male thread, metal |
| 22647 | Adapter with o-ring, male PG11 to female 1/2" NPT, metal |
| 22649 | Plug, PG11 male thread, nylon, for sealing unused conduit hole |
| 24361 | Locknut, PG11 thread, nylon |
| 21517 | Locknut, PG11 thread, metal |
| 22651 | O-ring, seal for PG11 thread |
| 22648 | Sealing ring, flat washer, for PG11 thread, plastic |



Insert 22648 in location as shown and then assemble 22647 with 21517.



Insert 22648 in location as shown and then assemble 21515 with 21517 . Roll 22651 back against hex nut before assembly.

(a)

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[^0]:    * Check torque requirements of your application with 6" and 8" valves. Do not exceed the PRA6 capability.

